

CODE 1112, 1146

ASSEMBLY PAGE NAME			Machine Assembly	Machine Assembly	Miscellaneous items
CODE NO.:	B NO.:	-	A	B	-
1146	B18326-1	SPF 420D	1	1	1
1112	B18328-1	SPF 670D	2	2	2

- recommended parts

Figure A, B: Machine Assembly

Item	Description	Part Number	QTY	1	2
1	TRANSFORMER T1	R-4034-017-2R	1	X	-
	TRANSFORMER T1	R-4034-031-2R	1	-	X
	TEMPERATURE SENSOR 140 °C	1115-769-013R	1	X	X
2	CHOKE L1	R-4034-016-2R	1	X	-
	CHOKE L1	R-4034-042-2R	1	-	X
	TEMPERATURE SENSOR 140 °C	1115-769-013R	1	X	X
	TEMPERATURE SENSOR 65 °C	1115-769-053R	1	X	X
3	RECTIFIER SET V (PTT350MD)	R-8040-233-1R	1	X	-
	RECTIFIER SET V (PTT550MD)	1156-112-005R	1	-	X
	TEMPERATURE SENSOR 80 °C	1115-769-016R	1	X	X
	TEMPERATURE SENSOR 50 °C	1115-769-007R	1	X	X
4	FAN M1	1111-311-084R	1	X	X
5	TERMINAL BLOCK	1361-599-255R	1	X	X
6	SWITCH K3	1158-650-021R	1	X	X
7	CONTROL CIRCUIT BOARD USM-13.3	0918-432-005R	1	X	-
	CONTROL CIRCUIT BOARD USM-13.3	0918-432-039R	1	-	X
8	DIGITAL AMMETER WA/H-400	0918-432-063R	1	X	X
9	MAIN SWITCH K1 (63A)	1115-260-113R	1	X	-
	MAIN SWITCH K1 (100A)	1115-260-007R	1	-	X
10	LAMP H1	0917-421-002R	1	X	X
11	LAMP H2	0917-421-024R	1	X	X
12	SWITCH K2	1158-650-023R	1	X	X
13	SOCKET X3	1158-641-008R	1	X	X
	CAP-CABLE CONNECTOR	1158-641-128R	1	X	X
14	SOCKETS X1, X2	C-2986-001-3R	2	X	X
15	FUSE F1	1158-660-028R	1	X	X
16	POTENTIOMETER R1, R2, R3	1158-113-304R	3	X	X
17	KNOB (Ø38)	9ET10491R	1	X	X
18	KNOB (Ø25)	9ET13639-3R	2	X	X
19	WHEEL (Ø250)	1029-660-250R	2	X	-
	WHEEL (Ø300)	1029-660-010R	2	-	X
20	REAR PANEL	C-3721-788-2/08R	1	X	-
	REAR PANEL	R-3019-064-2/08R	1	-	X
21	FRONT PANEL	R-3019-059-2/08R	1	X	-
	FRONT PANEL	R-3019-065-2/08R	1	-	X
22	LEFT SIDE PANEL	R-3019-048-1R	1	X	-
	LEFT SIDE PANEL	R-3019-096-1R	1	-	X
23	RIGHT SIDE PANEL	R-3019-048-2R	1	X	-
	RIGHT SIDE PANEL	R-3019-096-2R	1	-	X
24	TOP PANEL	C-3773-096-2/02R	1	X	-

	TOP PANEL	R-1019-130-1/02R	1	-	X
	LABEL (WARNING)	2719-107-698R	1	X	X
	LABEL (SCHEMATIC)	2719-107-073R	1	X	-
	LABEL (SCHEMATIC)	2719-107-735R	1	-	X
25	CONTROL PANEL	C-3721-795-3/08R	1	X	-
26	HANDLES	C-4941-778-1R	1	X	X
27	LABEL	2719-107-343R	1	X	-
	LABEL	2719-107-342R	1	-	X
28	AXLE	D-2574-049-1R	1	X	-
	AXLE	R-1019-078-1R	1	-	X
29	BOTTOM PANEL	R-3019-061-1/08R	1	X	-
	BOTTOM PANEL	R-3019-068-1/08R	1	-	X
30	SUPPORT	C-2631-397-1/08R	2	X	-
	SUPPORT	R-1019-063-1/08R	2	-	X
31	WALL RING	R-3019-062-1/08R	1	X	-
	WALL RING	R-3019-070-1/08R	1	-	X
32	SHELF	R-1019-056-1/08R	1	-	X
33	BRACKET	D-2632-603-1/08R	2	X	-
	BRACKET	R-1019-055-2/08R	2	-	X
34	SHUNT	D-5311-019-1R	1	X	-
	SHUNT	0941-712-026R	1	-	X
35	LABEL	2719-107-195R	1	X	X
36	LABEL (COMPLETE)	2719-107-694R	1	X	X
37	CABLE BOX	1361-599-665R	1	X	-
	CABLE BOX	1361-599-250R	1	-	X

Miscellaneous Items (not showed in figure A, B)

Item	Description	Part Number	QTY	1	2
	CAPACITOR C4	1158-121-000R	1	X	X
	CAPACITORS C1, C2, C3	1158-125-373R	3	X	X
	MAINS CABLE WITHOUT PLUG 5m	R-5041-041-1R	1	X	-
	MAINS CABLE WITHOUT PLUG 5m	R-5041-064-1R	1	-	X
	WIRING HARNESS	R-7040-161-1R	1	X	-
	WIRING HARNESS	R-7040-199-1R	1	-	X
	PCB WIRING HARNESS	R-7040-162-1R	1	X	-
	PCB WIRING HARNESS	R-7040-200-1R	1	-	X



