

CODE 1085, 1086

ASSEMBLY PAGE NAME			Machine Assembly
CODE NO.:	K NO.:	FIGURE NO.:	A
1085	B18208-1	MAGSTER 401	1
1086	B18209-1	MAGSTER 401 W	2

Figure A: Machine Assembly

POS.	DESCRIPTION	TYPE	ITEM NUMBER	Qty	1	2
1	Main transformer T1		C-4247-078-1R	1	X	X
	Temperature sensor 120°C		1115-769-124R	1	X	X
2	Choke L		C-4244-298-1R	1	X	X
	Temperature sensor 120°C		1115-769-124R	1	X	X
3	Pump	KN-21	0871-100-003R	1	—	X
4	Fan motor M1	M4Q045-DA-05-041 23W	1111-311-076R	1	X	X
5	Auxiliary transformer T2		C-4244-296-2R	1	X	X
6	Rectifying set V1		D-4639-029-1R	1	X	X
	Temperature sensor 115°C		1115-769-008R	1	X	X
7	Turning wheel	SCP140	1029-660-141R	2	X	X
8	Rear wheel	SC250	1029-660-250R	2	X	X
9	Radiator		0871-100-006R	1	—	X
10	Capacitors C1-C3	TC887 10UF/K	1158-121-010R	3	X	X
11	Contact K1	CI-25 42V	1115-212-202R	1	X	X
12	Shunt	400A 60mV	0941-712-026R	1	X	X
13	Pressure pick-up sensor		0943-719-004R	1	—	X
14	Reservoir assembly		C-2782-011-2R	1	—	X
15	Main cable	4x2,5mm ²	D-5578-066-1R	1	X	X
16	Shelf		D-3631-890-1/08R	1	X	X
17	Bottom panel		B-2774-026-1/08R	1	X	X
18	Axis		D-4739-006-1/08R	1	X	X
19	Left said panel		C-2722-222-1R	1	X	X
20	Shelf		C-2722-096-1/08R	1	X	X
21	Front panel	MAGSTER 401	C-2722-388-1R	1	X	—
22	Front panel	MAGSTER 401 W	C-2722-392-1R	1	—	X
23	Main switch S3	FT22-P	1115-299-095R	1	X	X
24	connector with short-circuit channel	FT22-10-1	1115-299-101R	1	X	X
	connector with short-circuit channel	FT22-10-2	1115-299-102R	1	X	X
25	Socket X1, X2, X3, X4	GSz 50-70/M10	C-2986-001-3R	4	X	X
26	Lamp	LS3P1	0917-421-041R	1	X	X
27	Lamp	LS3N1 WITH YELLOW DIODE	0917-421-043R	1	X	X
28	Digital ammeter	WA/H-400	0918-432-063R	1	X	X
29	Digital voltmeter	WV/H-100	0918-432-062R	1	X	X

31	Switch	ŁK40/5.85	1115-260-116R	1	X	X
32	Switch	ŁK40/6.87	1115-260-115R	1	X	X
33	Handle		D-2687-153-2R	2	X	X
34	Handle		D-2687-154-1R	4	X	X
35	Top panel		C-3721-717-1/08R	1	X	X
36	Wire feeder axle		D-3721-310-1/08R	1	X	X
37	Hole plug		D-2721-936-1/08R	1	X	—
38	Quick connect coupling		0744-000-150R	2	—	X
39	Control socket	SzR20P4EG7	1158-641-033R	1	X	X
40	Rear panel		C-2722-231-1R	1	X	X
41	Hole plug		D-2721-937-4/08R	1	X	—
42	Heater socket X5	SZR16P2EG5	1158-641-003R	1	X	X
43	Fuse socket	GBA-Z B4 10A	1158-632-009R	4	X	X
44	Fuse	F4/L/250V	1158-660-037R	3	X	X
45	Fuse	F6,3/L/250V	1158-660-040R	1	X	X
46	Cable box		1361-599-665R	1	X	X
47	Clamp		1361-599-633R	1	X	X
48	Solution filter		1029-698-010R	1	—	X
49	Right side panel		C-2722-222-2R	1	X	X
50	Chain support		C-2631-242-2/08R	1	X	X
51	Wiring harness		B-7639-367-1R	1	X	—
52	Wiring harness		B-7639-367-2R	1	—	X





