

CODE 1095

ASSEMBLY PAGE NAME			Machine Assembly
CODE NO.:	K NO.:	FIGURE NO.:	A
1095	K10314-1	COMPACT 185	1

Pos.	Description	Type	Index	Qty
1	main transformer T		C-4244-329-1R	1
2	rectifying set V		D-4639-030-1R	1
	Temperature sensor	CZOT AO2/96-103	1115-769-087R	1
3	inductor L		C-4244-330-1R	1
4	switch S1	ŁK15/5.8718	1115-260-053R	1
5	lamp H1	LS3P1	0917-421-041R	1
6	lamp H2	LS3N1 with yellow diode	0917-421-043R	1
7	contactor K	CI 16 220-230V	1115-212-211R	1
	auxiliary contact block	CB-NC	1115-212-206R	1
8	fan motor M1	MEZAXIAL 3141	0873-100-092R	1
9	wheel	FI 200	1029-660-200R	2
10	turning wheel	SCP80	1029-660-080R	2
11	feeding unit		B-6713-009-1R	1
12	motor		1111-722-045R	1
13	fixing arm		D-2535-012-1R	1
14	pressure arm		D-4732-003-1R	1
15	inlet guide		1361-599-397R	1
16	feed plate		C-2774-081-1R	1
17	control circuit	US-45S	0918-432-076R	1
18	gas valve	ELRA 5536,230V	0972-423-004R	1
19	active roll V	V0.6-0.8-1.0-1.2	BP10084-1	1
19a	ring		1361-599-364R	1
20	active roll U/AI./	U0.8-1.0-1.2-1.6	BP10115-1	1
20a	ring		1361-599-646R	1
21	EURO socket		C-2985-005-5R	1
22	outlet guide		D-1829-066-1R	1
23	Euro cover		1361-599-708R	1
24	sleeve		C-3891-001-1R	1
25	mains cable		D-5578-094-2R	1
26	potentiometer	P162KC 10KA 20%KCF1 6x16	1158-113-005R	1
27	knob		1158-910-025R	1
28	return cable		D-5578-049-2R	1
29	lower shelf		D-3721-319-1/08R	1
30	front panel with label, S		D-3721-343-1R	1
31	left side panel with label		D-2721-966-1R	1
	label		2719-107-234R	1
32	rear panel		D-3721-326-1/08R	1
33	side panel		D-2721-884-2/33R	1
34	top panel		C-2773-084-1/08R	1
35	side panel with label		D-2721-965-1R	1
	label		2719-107-234R	1

36	base		C-2774-087-1/08R	1
37	divider panel		D-3721-325-1/08R	1
38	shelf		C-2722-080-1/08R	1
39	harness		B-7639-377-1R	1

Spare parts list of the welding machine Compact 185

